BUILD A SIMPLE VOLTMETER AND SCOPE CALIBRATOR

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Make your test instruments precision measuring devices

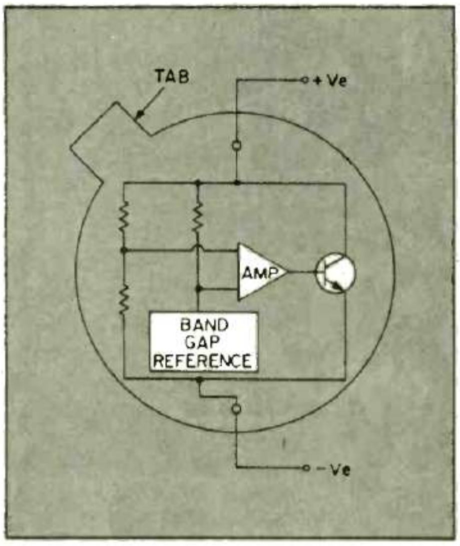
PRECISION VOLTAGE MEASUREMENTS require a calibrated source against which to compare the readings of the voltmeter or oscilloscope. In really high-class measurements, where absolute accuracy is needed, laboratories will use something like a Weston cell and a precision potentiometer. But to the hobbyist, such instruments are both too costly and, in most cases, more accurate than is necessary. In the past, the hobbyist had to be content with zener diode calibrators. Unfortunately, these diodes are not the best and tend to drift. But today, a new breed of regulator is available. Several manufacturers are now offering regulator/reference source ICs using *band gap* zener diodes, and internal amplifiers. These ICs give the hobbyist a low-cost method for building a reference voltage source.

Calculate Your Needs. The circuit in Fig. 1 is sufficient to operate as a hobbyist-grade voltage calibrator. Only a power supply (in this case a battery), a resistor, the regulator IC, and a means for turning it on and off are required.

The value of the series resistor depends upon the reference current selected and the power supply voltage. The reference current may be set at any point in the range of 2 to 120 milliamperes, provided that the overall power dissipation is kept to less than 300 milliwatts. In practice, however, one is advised to select a value in the 2 to 5 mA range. In the example of Fig. 1 we have selected 8.75 mA for a very special, high level, technical reason—we had a 4.2-volt battery and a 200-ohm resistor in the junkbox at the time.

The series resistor's value is computed as:

$$Rl = \frac{Eb - Eo}{Ir}$$



Here is an internal schematic of the band gap zener diode, which serves as the heart of the calibrator. Use the tab on the case as the reference point for making circuit connections. No heatsink is required here.

Where:
Eb is the battery voltage
Eo is the output voltage (1.26 or 2.45-volts)
Ir is the reference current
Rl is the resistance in series with the IC

Example:

In the circuit of Fig. 1, we used a 4.2-volt mercury battery, and selected a reference current of 8.75 mA. Find the value of the resistor needed for *Rl*. A ZN458 (2.45 volts) is used.

$$Rl = \frac{(4.2-2.45)\ volts}{(0.00875)\ Amp}$$

$$Rl = \frac{(1.75)}{(0.00875)} = 200\text{-}ohms$$

The resistor used should be a low temperature coefficient type. We used a wirewound precision resistor for *Rl*, and selected it because it was in the junkbox. Contrary to the example above, we actually selected the reference current based on the resistors on hand. An ordinary carbon composition resistor could be used, but the results are not guaranteed.

Construction. The construction of the calibrator is shown in Fig. 3. The largest part in the project is the battery, so a small LMB aluminum box was selected to house the calibrator. The electronic circuitry was built using the banana jacks as tie points; no wire board is needed. The battery holder is ordinarily used with size "C" batteries, but the Mallory **TR233** (4.2-volt mercury cell) fits nicely. The battery holder was fastened to bottom of the box using a small 4-40 machine screw. Small rubber feet can then be glued to the box to offset the "bump" created by the screw head. If you want to avoid this, however, it should be easy to superglue the battery holder flush to the aluminum.

The ZN458 has a 100 *parts per million* (PPM) drift specification, the ZN458A is a 50 ppm device, while the ZN458B is a 30 PPM device. The voltage output is nominally 2.45-volts DC. (measured at 2 mA reference current), but may have an absolute value between 2.42 to 2.49-volts. With no additional circuitry, then, these devices will produce an accuracy of ±40 millivolts, or better. This voltage cannot easily be adjusted without external circuitry, but you can use any of the standard IC operational amplifier voltage regulator circuits to set the output voltage to a standard level. Fig. 2 shows a circuit that is usable for this purpose. The ZN458 is used to set the voltage at the noninverting input of the op amp. The output voltage can then be trimmed to the desired value by potentiometer *R3*. This circuit is an ordinary op amp noninverting follower, so the desired output voltage can be derived in the following equation:

$$Eo = E_b \left(\frac{R3 + R2}{R1} + 1\right)$$

The table shows values for *R2/R3* needed for output voltages of 5 and 10-volts. Note that the resistors used in this circuit must be low temperature coefficient precision (1%) resistors, or drift will result. It is even more important in this circuit, than in the circuit of Fig. 1. The trimmer potentiometer should be a ten-turn, precision type, so that very tight control over the adjustment of the output voltage is possible.

There is, however, a hitch in this variable output circuit. It is not inherently "calibrated" as is the case of Fig. 1. Although this circuit is capable of better accuracy, initially, it must be adjusted. You will have to find a very accurate voltmeter, or precision reference potentiometer to make the initial adjustment. After this adjustment, however, it should remain in calibration for a long time. ■

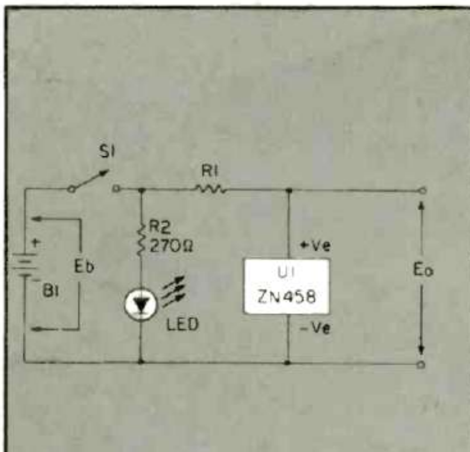


Fig. 1. This is a basic schematic used to demonstrate the calculations necessary to determine the value of the associated components used in the regulator circuit. Refer to the text for a full explanation.

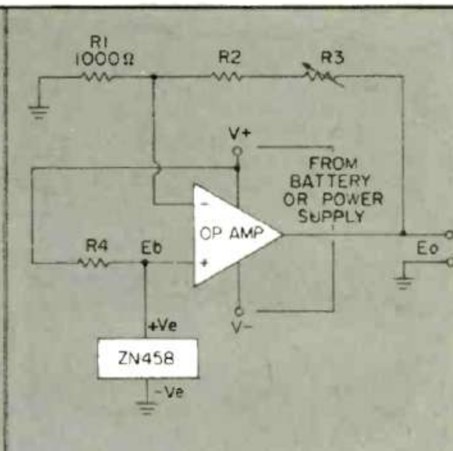


Fig. 2. This schematic depicts a variable regulated power supply, with the source being either a battery or a line-powered DC source. Refer to the table below and text, to determine your own parts needs.

TABLE 1—ZENER SELECTION

Type	Voltage	Drift
ZN423	1.26	—
ZN458	2.45	100 ppm
ZN458A	2.45	50 ppm
ZN458B	2.45	30 ppm

TABLE 2—R2/R3 SELECTION

Output Voltage	R2	R3
5	1000-ohms	100-ohms
10	2600-ohms	500-ohms

The four most popular low-voltage band gap zener diodes are listed above, with their respective drift figures. Obviously, the smaller the drift figure (in terms of parts per million) the more accurate the calibrator circuit will be. Use the highest tolerance parts available, in order to enhance the accuracy of the circuit. Refer to the text for an explanation of the significance of the values given for R2 and R3 in Table 2 above.

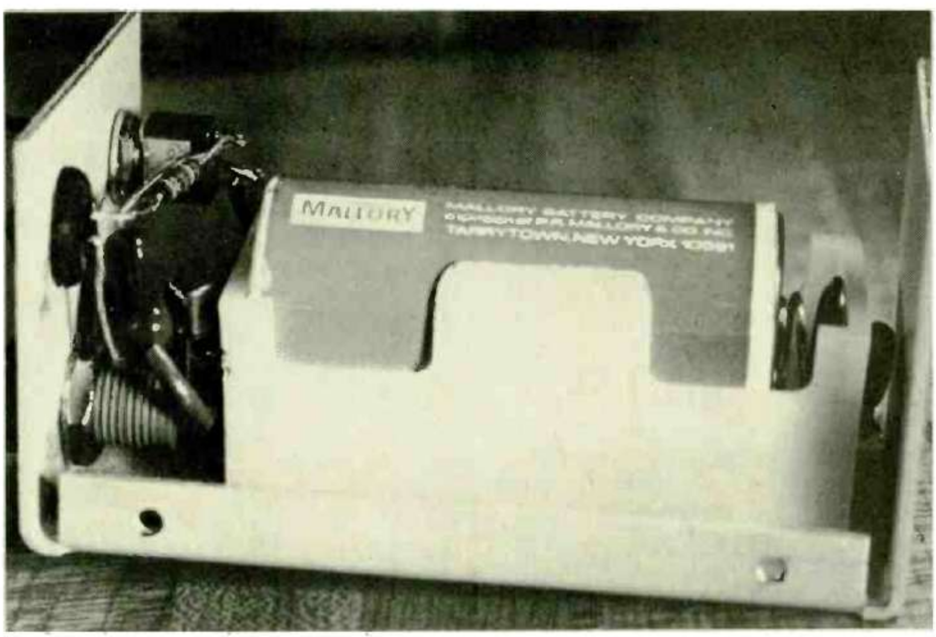


Fig. 3. The compact construction of the calibrator is seen here. We wired all components to the terminals of the banana jacks first, and then bolted in the battery holder to the bottom of the chassis to allow working room for assembly. You may choose to utilize either perfboard or even a printed circuit board for your model. This will allow you to mount it directly inside the cabinet of whatever test instrument you wish to calibrate. With this method you can always have a reliable source of instrument calibration with you, no matter where you might happen to be doing your repair or field operations.